

# Supra SD

## Product Bulletin

Super Durable Polyester Coil Coating  
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## System Overview

- Globally Available
- Complete U.S. WARRANTY SUPPORT Program
- Tough and Abrasion Resistant Coating formulation
- Superior Corrosion and Wet-stack protection
- Specialty, Multi-coat, and High Build Systems Available
- Long Term International Commercial and Industrial experience

**Supra SD** coil coating system manufactured and distributed globally by Continental Coatings Inc. and Yung Chi Paint and Varnish Manufacturing Company Ltd., is a Super Durable Polyester (SD) coil coating system engineered for high end metal building product applications and challenging exterior environments that require long life and extended warranty coverage. **Supra SD** system is formulated with a proprietary state of the art Super Durable polyester polymer system designed for superior resistance to U.V. radiation and natural weathering. **Supra SD** rivals standard SMP performance with better economics and without silicone related application complications. **Supra SD** system uses high quality long lasting organic and ceramic and metallic pigmentation to insure excellent exterior color fastness, chalk resistance and extended coating service life. This system is also available in multiple coats and various specialty high build systems for custom projects and perforated applications. **Supra SD** may be applied over the Universal **PU-11 High Molecular Weight Urethane Primer or PU-30 High-build Urethane primer systems** for extreme environment warranted building product applications.

### Application Parameters

**Supra SD** system is designed for trouble free high line speed coil coating line application and has been run worldwide under a very wide range of application parameters and substrate conditions. Standard topcoat DFT is .65-.75 mils, which allows for optimal application consistency, color stability and exterior performance. **Supra SD** was formulated to provide improved stain resistance and cleanability as well as scratch resistance and surface toughness while maintaining the good system flexibility required for long term bend line corrosion performance. **Supra SMP** paint film is extra tough and can handle difficult roll forming, panel stacking and transport conditions. Superior primer corrosion resistance and substrate adhesion provide significantly enhanced protection against wet stack storage problems and cut edge and scratch corrosion.

### Commercial Uses

**Supra SD** system can be formulated in standard, medium, textured, and low gloss / low sheen finishes and supplied in wide range but limited color pallet. This premium coating supports an extended warranty and can be applied to a variety of adequately cleaned and treated metal substrates including: Hot Dipped Galvanized, ZnAl, Galfan, ZAM, and Aluminum. **Supra SD** can be formulated with COOL ROOF ceramic pigment technology and can be formulated to exceed U.S. Energy Star requirements. It is most ideal for Metal Wall panels, high-end door products, industrial and agricultural metal building components, Insulated Panel systems, commercial and residential Metal Roofing, and pre-engineered Metal Building System applications.

## Supra SD Premium SMP Coil Coating System Super Durable Polyester

APPLICATION		
SPECIFICATIONS	TEST	RESULT
Application Method		Reverse Roll Coat
Primer		PU11 HMW PU, PU30 High Build PU
Substrate		Aluminum, HDG, Galvalume, ZAM
Pretreatment	Standard clean and treat	Chrome, Zinc Phosphate, or approved non-chrome
ASTM D 4138	Dry Film Thickness	Top coat: 0.7 to 0.8 mils Primer: 0.2 to 0.3 mils Total system: 0.9 to 1.1 mils
ASTM D 4212	Viscosity (No. 4 Zahn cup)	25 to 35 seconds
ASTM D 1475	Weight Per Gallon	9.0 to 12.0 Pounds Per Gallon
ASTM D 2697	Solids Per Volume	50 to 55%
ASTM D 2369	Solids Per Weight	60 to 75%
Reducing Thinner	Reducing Solvent	Aromatic
ASTM D 3960	VOC (Theoretical)	3.0 to 4.0 Pounds Per Gallon
Clean-up Solvent		Aromatic/Ketone
Coating Mileage		1069 to 1357 Sq. Ft. / Gallon
Peak Metal Temperature		435 F to 450 F
TECHNICAL DATA		
SPECIFICATIONS	TEST	RESULT
ASTM D 523	Specular Gloss at 60	6 to 85
ASTM D 3363	Pencil Hardness	H TO 3H
ASTM D 4145	T-Bend	1T to 4T with no loss of adhesion
ASTM D 5402	Solvent Resistance (MEK Rubs)	100 +
ASTM D 3359	Cross Hatch Adhesion	No loss of adhesion
ASTM D 2794	Reverse Impact	Galvalume or HDG: 3x metal thickness inch-pounds, no loss of adhesion Aluminum: 1.5x metal thickness inch-pounds, no loss of adhesion
ASTM B 117	Salt Spray Resistance 1,000 hrs. Salt Spray Resistance 2,000 hrs.	Galvalume or HDG: Creep from scribe < 1/8 inch (3mm), none or few #8 blisters Aluminum: Creep from scribe < Creep from scribe < 1/8 inch (3mm), few #8 blisters
ASTM D 2244 ASTM D 4214	South Florida Exposure	Color: No more than 5 (E) Hunter units at 90 vertical angle and 7 (E) units non vertical Chalk: Rating no less than 8 at 90 angle and 6 at non vertical angle Film Integrity: 20 years, no blisters, peeling or cracking
ASTM D 870	Water Immersion 100 F 168 hrs.	No field blisters with minimal color change
ASTM D 1308	Chemical Resistance (15 mins.)	No significant color change (color dependent)
ASTM E 84	Flame Spread Classification	Class I or A
ASTM D 968	Abrasion Resistance	Total Sand = 35 +/- 5 liters (Dft dependent)

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